

# CLASSIC Foot Operated Switch

## WIRING

- ⚠ WARNING: TO AVOID PERSONAL INJURY, DO NOT USE THIS SWITCH ON MACHINERY WITH AN UNGUARDED POINT OF OPERATION.**  
**⚠ READ WARNING STATEMENT on form 534-G19.**
- When wiring up this device make sure **POWER IS OFF AND LINES ARE DEAD.**
- MAXIMUM FUSE RATING:** Amperage and voltage not to exceed nameplate rating – Quick Acting.
- Supply cord with flexible conductors (leads) to be prepared as follows: Refer to foot switch interior snap switch for terminal style. (See Diagram “A”)  
Use special purpose crimping tools to apply quick-connect and ring terminal to conductors.

### FOR CE MARKED FOOT SWITCHES, PLEASE NOTE THE FOLLOWING:

The cord must rest on the insulating cord pad attached to the base and cord clamp. The grounding conductor must be green/yellow in color and be long enough such that the grounding terminal will be the last terminal to take the strain, should the strain relief fail. A cord guard or bend relief must be provided that extends beyond the cord clamp at least five times the overall diameter of the flexible cord.

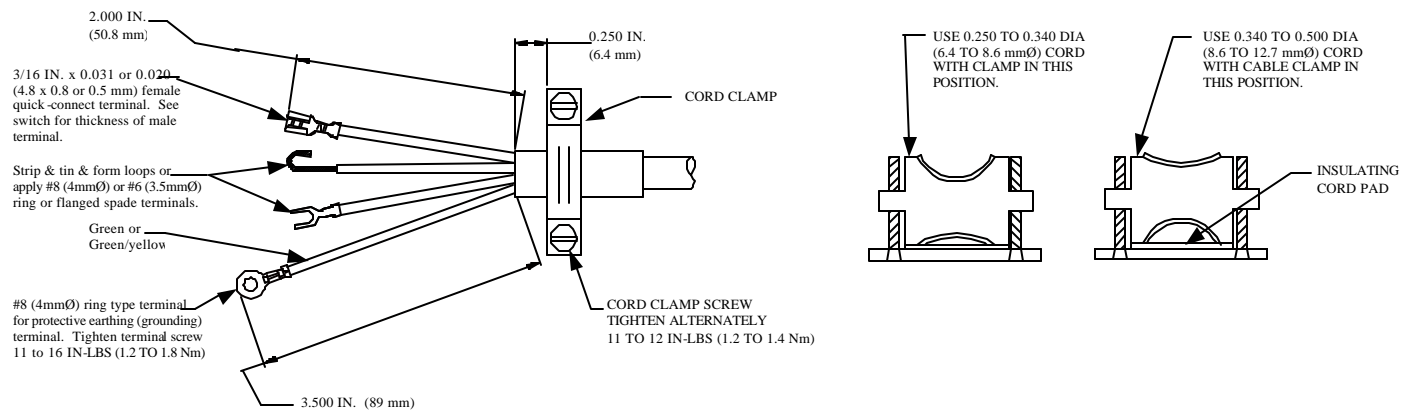


DIAGRAM “A”

- Remove two baseplate mounting screws and detach cover from baseplate. (See Diagram “B”)
- Assemble supply cord to cord clamp as shown in Diagram “A” and connect inner conductors (leads) to the appropriate switch terminals.

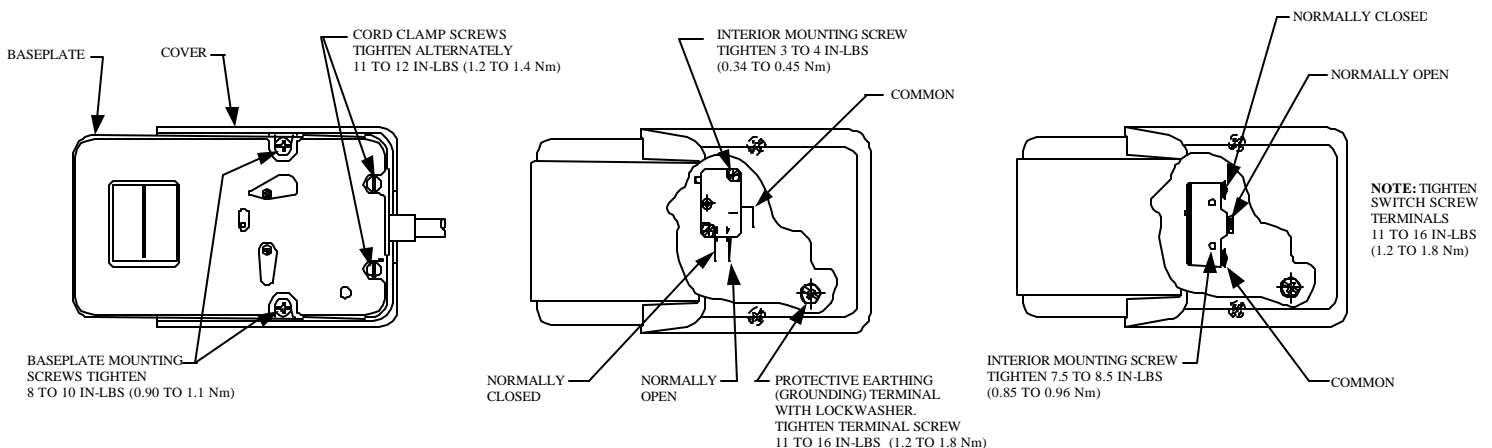


DIAGRAM “B”

- Re-assemble cover to baseplate.

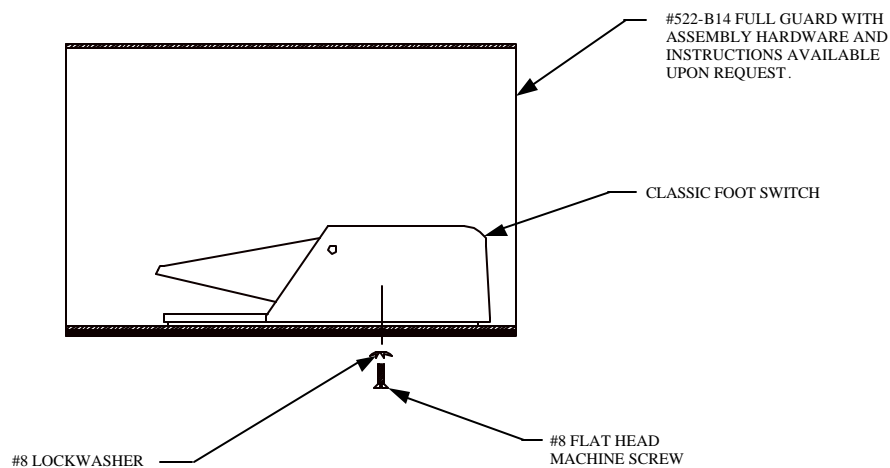
8. **CLEANLINESS** must be observed during installation and in use. On a **REGULAR BASIS**, inspect foot switch frequently to guard against wear, damage, unlawful alterations or removal of guards, or for unusual enclosure deterioration and the like. Inspect the entire length of the connecting cord (or wiring system) from where it enters the foot switch to the equipment its wired up to for wear, loose cord clamp strain relief connections and the like. **DO NOT OPERATE** the foot switch if any of the above is observed or if the nameplate or warning label has been obscured or removed.

It is **IMPERATIVE** that inspection authorities and users exercise more than ordinary care with regard to installation and maintenance and that this information sheet be made available to the end user, operators, maintenance personnel and to others responsible for the proper installation and safe operation of this foot switch.

**ADDITIONAL COPIES** of this information sheet and warning labels are available upon request.

## MOUNTING =====

1. Classic foot operated switches are furnished with a non-skid base pad and can be mounted with the base pad attached.
2. Remove baseplate mounting screws from Classic base and assemble to guard with two number 8 machine screws and two number 8 lockwashers furnished with guard. (See Diagram "C").



**DIAGRAM "C"**

**Form #776-M9**

**NOTE:**

BLACK PRINTING ON 8.5" x 11" WHITE PAPER.  
FOLDED SIZE: 4.125" x 2.875" WITH WARNING OUT.  
BOTH SIDES OF FORM MUST BE ORIENTED THE SAME.

**DR: JTL      DATE: 06-13-01      APPV.: RDC      DATE: 06-13-01**

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**REVISIONS:**

<b>LEVEL</b>	<b>DATE:</b>	<b>DESCRIPTION</b>
A	01-14-03	ADDED MAXIMUM FUSE RATING STATEMENT. (ECN 008001)(JTL)